**CHANGE TYPE:** Modification

**CHANGE SUMMARY:** In addition to the reformatting of previous criteria for grease duct cleanouts, gasket and sealing materials on grease duct cleanout doors must now be rated at a minimum of 1500°F.

506.3.8

## **Grease Duct Cleanouts** and Other Openings

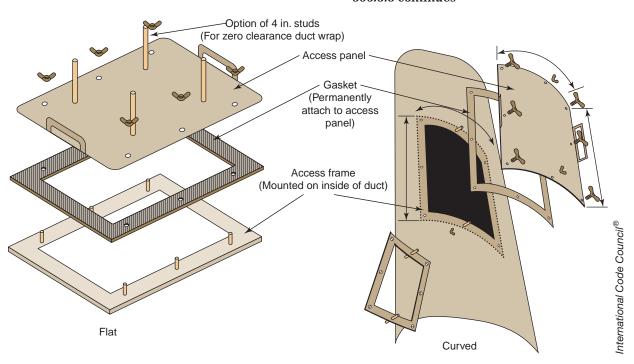
## **2012 CODE: 506.3.8 Grease Duct Cleanouts and Other Openings.**

Grease duct cleanouts and openings shall comply with all of the following:

- 1. Grease ducts shall not have openings except where required for the operation and maintenance of the system.
- <u>2.</u> Sections of grease ducts that are inaccessible from the hood or discharge openings shall be provided with cleanout openings.
- <u>3.</u> Cleanouts and openings shall be equipped with tight fitting doors constructed of steel having a thickness not less than that required for the duct.
- 4. Cleanout doors shall be installed liquid tight.
- <u>5.</u> Door assemblies including any frames and gaskets shall be approved for the application and shall not have fasteners that penetrate the duct.
- <u>6.</u> Gasket and sealing materials shall be rated for not less than 1500 degrees F (815.6 C).
- <u>7.</u> Listed door assemblies shall be installed in accordance with the manufacturer's installation instructions.

(2009 code text not shown for clarity)

506.3.8 continues



Grease duct cleanout opening

506.3.8 continued

**CHANGE SIGNIFICANCE:** In order to provide greater ease in understanding the criteria for cleanouts and other openings in grease duct systems, item 6 has been added and specifies a minimum temperature rating for gasket and sealing materials on grease duct cleanout doors. The temperature threshold of at least 1500°F is consistent with the temperature requirements for the gasketing used for the duct-to-hood joint as addressed in Section 506.3.2.2, Exception 1.